

Work Order ID 60869

Monday, July 26, 2010 12:26:34 PM



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| | | | | | | | | | |
|--------------------------------|---|--|---|-----------------------------|--------------|---------------|---------------|------------------|----------------|
| Item ID: | D3566-5 | Accept | | Setup | Start | | | | |
| Revision ID: | | | | | | | | | |
| Item Name: | Gasket | | | | Stop | | | | |
| Start Date: | 7/26/2010 | Start Qty: 16.00 | | Cust Item ID: | | | | | |
| Required Date: | 8/3/2010 | Req'd Qty: 16.00 | | Customer: | | | | | |
| Reference: | | | | | | | | | |
| Approvals: | Process Plan: <i>M</i> | Date: <i>10-7-26</i> | Tooling: | Date: | Run | | | | |
| | QC: | Date: | SPC (Y/N): | Date: | Start | | | | |
| | | | | | Stop | | | | |
| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3566 | Rev C | | | | | | | | |
| 100 | | 0.00 | | | | | | | |
| | FLOW WATER JET | | | | | | | | |
| Waterjet | Memo | 0.00 | | | | | | | |
| FLOW CNC Waterjet | 1-Cut as per Dwg D3566 | <input type="checkbox"/> Dwg Rev: <i>C</i> | <input type="checkbox"/> Prog Rev: <i>C</i> | <input type="checkbox"/> 2- | | | | | <i>10-7-26</i> |
| | Deburr if necessary | | | | | | | | |
| 110 | QC2- Inspect parts off machine FAI/FAIB | 0.00 | | | | | | | |
| | Memo | 0.00 | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | | | | | | | | | |
| 120 | QC8- Inspect parts - second check | 0.00 | | | | | | | |
| | Memo | 0.00 | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | | | | | | | | | |

Scratch Smit

10-7-26

10-7-26

10-7-26

count to 122

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Cty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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| Item ID: | D3566-5 | Accept | | Setup | Start | | | | |
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| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| 130 Packaging | Identify as per dwg & Stock Location: <u>RP</u> | 0.00 | | | | | | | <u>10/7/22</u> |
| Packaging | Memo | 0.00 | | | | | | | |
| 140 QC | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | <u>10/7/22</u> |
| Quality Control | Memo | 0.00 | | | | | | | |

10/7/22
22

10/7/22
22

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60869



Parent Item: D3566-5



Parent Item Name: Gasket

Start Date: 7/26/2010

Required Date: 8/3/2010

Start Qty: 16.00

Required Qty: 16.00

Comments:
IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| MNEO60S.063 | | Purchased | No | | | 100 | sf | 294.2233 | 1.06 | 17.85263 | | 08/07/2010 | 26 |

NEOPRENE SHEET 0.063

| Location | Loc Qty | Loc Code |
|----------|----------|---------------|
| MAT | 188.9702 | |
| 114691 | 188.9702 | <u>114691</u> |
| MAT052 | 105.2531 | |
| 114176 | 105.2531 | |

| W/O: | | WORK ORDER CHANGES | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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|------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 60869 |
| Description: Gasket | Part Number: | D3566-5 |
| Inspection Dwg: D3566 Rev: C | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| | | | | | |
|--------------|----------|-------------|----------|---------------------|-----|
| Measured by: | <u>B</u> | Audited by: | <u>S</u> | Prototype Approval: | N/A |
| Date: | 10-7-26 | Date: | 10/4/27 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------------------|------------|----------|
| A | 07.03.14 | New Issue | KJ/JLM | |
| B | 07.07.18 | Dimensions updated per Dwg Rev. B | KJ/JLM | |
| C | 07.09.06 | Ø0.188 dimension removed | KJ/JLM | |
| D | 08.01.16 | Dwg Rev updated | KJ/EC/DD | DD |

| W/O: | | WORK ORDER CHANGES | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

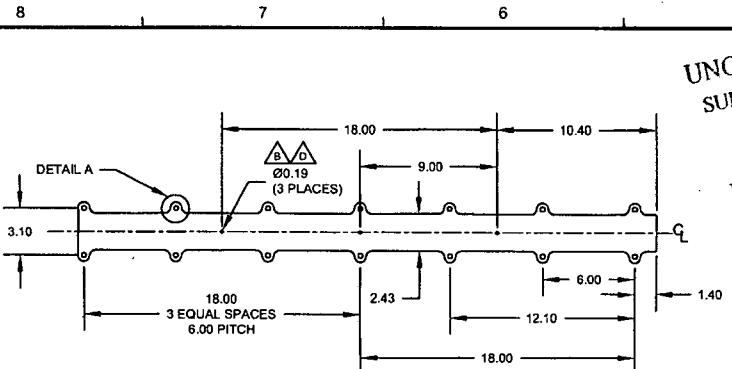
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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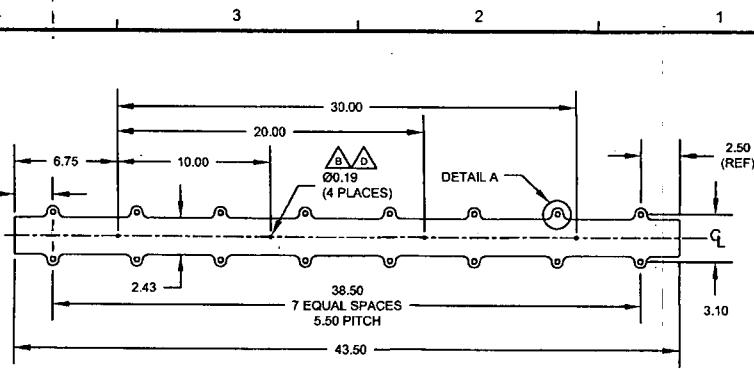
NOTE: Date & initial all entries

SHOP COPY
5 RETURN TO
ENGINEERING

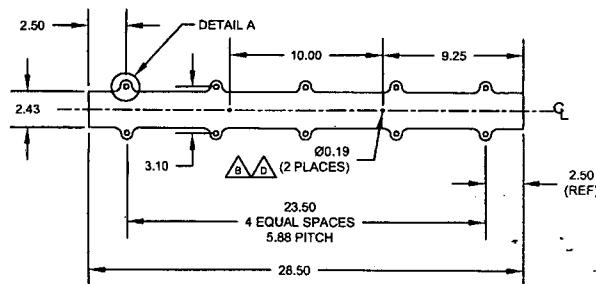
UNCONTROLLED COPY 4
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 60869
PL/0726



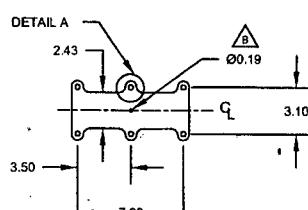
D3566-1 GASKET



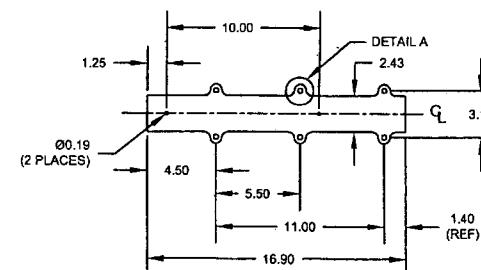
D3566-5 GASKET



D3566-7 GASKET

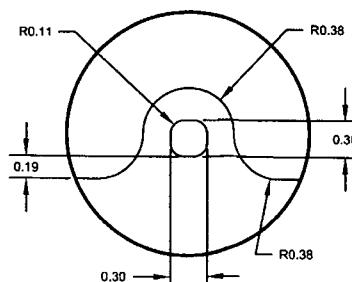


D3566-13 GASKET



D3566-15 GASKET

- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S-063)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: SEE TABLE IN ZONE A3
 - 8) PARTS ARE SYMMETRIC ABOUT Q_L



DETAIL A
SCALE 1:1

WEIGHTS:
D3566-1 0.29 lbs
D3566-5 0.36 lbs
D3566-7 0.24 lbs
D3566-13 0.07 lbs
D3566-15 0.15 lbs

| | | | |
|------------|---|---|--------------|
| C | UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); AB: UPDATE NOTES; AB, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A; | CB | 07.08.21 |
| B | ADD DRAIN HOLES | PH | 07.04.17 |
| A | NEW ISSUE | PH | 06.12.18 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | <i>PH</i> | DART AEROSPACE LTD | |
| DRAWN | <i>CB</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>PH</i> | DRAWING NO. | REV. C |
| MFG. APPR. | <i>PH</i> | D3566 | SHEET 1 OF 1 |
| APPROVED | <i>PH</i> | TITLE | SCALE |
| DE APPR. | <i>PH</i> | GASKET | 1:8 |
| DATE | 07.08.21 | COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS CUPLED ON THE CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | |

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